

AFNOR Certification certifie que le système de management mis en place par :
AFNOR Certification certifies that the management system implemented by:

MANNESMANN SOTEP STAINLESS TUBES

pour les activités suivantes :
for the following activities:

**FABRICATION PAR ETIRAGE A FROID, FAÇONNAGE ET VENTE DE TUBES, PIÈCES, FILS
ET BARRES DE PRECISION EN ACIERS INOXYDABLES, ALLIAGES DE NICKEL
ET AUTRES METAUX SPECIAUX.**

**COLD DRAWING, SHAPING AND SALE OF TUBES, PARTS, WIRES AND PRECISION BARS
IN STAINLESS STEEL, NICKEL ALLOYS AND SPECIAL METALS.**

**HERSTELLUNG DURCH KALTZIEHEN, UMFORMUNG UND VERKAUF VON PRÄZISIONSROHREN,
ROHRSTÜCKEN, DRÄHTEN UND STANGEN AUS EDELSTÄHLEN, NICKELLEGIERUNGEN
UND SONDERMETALLEN.**

a été évalué et jugé conforme aux exigences requises par :
has been assessed and found to meet the requirements of:

ISO 9001 : 2015

et est déployé sur les sites suivants :
and is developed on the following locations:

Les Midors Chouday FR-36103 ISSOUDUN CEDEX

Ce certificat est valable à compter du (année/mois/jour)
This certificate is valid from (year/month/day)

2021-10-26

Jusqu'au
Until

2024-10-25



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This document is electronically signed. It stands for an electronic original with probatory value.

Julien NIZRI
Directeur Général d'AFNOR Certification
Managing Director of AFNOR Certification



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validité du certificat

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COFRAC accreditation n° 4-0001, Management Systems Certification. Scope available on www.cofrac.fr.
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N° 2006/28015.9

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AFNOR Certification certifies that the quality system implemented by:
AFNOR Certification certifie que le système qualité mis en place par :

MANNESMANN SOTEP STAINLESS TUBES

for the following activities:
pour les activités suivantes :

**COLD DRAWING, SHAPING AND SALE OF TUBES, PARTS, WIRES AND PRECISION BARS
IN STAINLESS STEEL, NICKEL ALLOYS AND SPECIAL METALS.**

**FERTIGUNG DURCH KALTZIEHEN, UMFORMUNG UND VERKAUF VON PRÄZISIONSROHREN,
ROHRSTÜCKEN, DRÄHTEN UND STANGEN AUS EDELSTÄHLEN,
NICKELLEGIERUNGEN UND SONDERMETALLEN.**

**FABRICATION PAR ETIRAGE A FROID, FACONNAGE ET VENTE DE TUBES, PIECES, FILS
ET BARRES DE PRECISION EN ACIERS INOXYDABLES, ALLIAGES DE NICKEL
ET AUTRES METAUX SPECIAUX.**

has been audited in accordance with the EN 9104-001:2013 and found to meet the requirements of the standard:
a été audité conformément à l'EN 9104-001:2013 et a été jugé conforme aux exigences requises par la norme :

AS9100:D / JISQ 9100:2016 / EN 9100:2018

and is developed on the following locations:
et est déployé sur les sites suivants :

Les Midors Chouday FR-36103 ISSOUDUN CEDEX

Issue Date (year/month/day) :
Date d'émission (année/mois/jour)

2021-10-26

Expiry date :
Date d'expiration

2024-10-25



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Julien NIZRI
Managing Director of AFNOR Certification
Directeur Général d'AFNOR Certification



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Certificate

Quality management system for Manufacturer of Materials acc. to Directive 2014/68/EU

Certificate no.: 01 202 F/Q-09 1008

Name and address of the certificate holder: **Mannesmann Sotep Stainless Tubes SAS
"Les Miradors" Chouday
36100 ISSOUDUN
France**

Herewith we certify that the material manufacturer has established and applies a Quality Management System. The system was audited according to the European Directive 2014/68/EU, Annex I, Par. 4.3, with regard to the materials as listed in the scope of approval.

Test basis: **QM System acc. to EN 764-5, article 4.2 and
AD 2000-Merkblatt W0**

Audit report no.: 01 202 F/Q-09 1008

Scope: **Cold drawing, shaping and sale of precision tubes and parts in stainless steel, nickel alloys and special metals, see annex to certificate**

Manufacturing plant: see certificate holder

Validity: **This certificate is valid from
2021-12-10 to 2024-12-02.**
Initial issuance: 2009

Cologne, 2021-12-10


Dipl.-Ing. (FH) Vera Ruff



TÜV Rheinland Industrie Service GmbH
Notified Body for Pressure Equipment, ID-No. 0035
Am Grauen Stein, D-51105 Cologne

E-108a

Scope according to		<input checked="" type="checkbox"/> Directive 2014/68/EU Annex I §4.3	<input type="checkbox"/> EN 764-4		<input checked="" type="checkbox"/> AD 2000-Merkblatt W0		<input type="checkbox"/> Regulation (EU) No. 305/2011(System 2+)					
Manufacturer				Work				Nationality	Date	Page No..		
Company Name: MANNESMANN SOTEP STAINLESS TUBES SAS "Les Midors" – Chouday				F - ISSOUDUN				F	19/10/21	1	TÜV Rheinland Industrie Service GmbH	
Location: 36103 ISSOUDUN Cedex FRANCE									Rev.: 2	of : 12		
Cur -	Materials-term Materials-No.	Material Specification	Delivery Cond.	Article Type of Product	Dimensions				Weight max		Technical Specifications Requirements Technical Regulations	Remarks
					Thick-ness mm	Ø mm		1=t / 2=kg				
					from	Up to	from	Up to	↓	res ult		
1	2	3	4	5	6a	6b	7a	7b	8a	8b	9	10
2. Materials according to the AD 2000-Code												
The use of the materials according to DGR 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.												
1	Stainless steels	EN 10216-5	AT	Seamless tubes	0,05	6	0,2	51			AD 2000 W2/W10	Hollows issued from supplier certified AD 2000 W0
2	Stainless steels	EN 10217-7	AT	Welded redrawn tubes	0,05	6	0,2	51			AD 2000 W2/W10	
3	X2CrNiMoN22-5-3 (1.4462)	VdTÜV 418	AT	Seamless or welded redrawn tubes	0,05	6	0,2	51			AD 2000 W2/W10	Hollows issued from supplier certified AD 2000 W0 Inspection certificate 3.2 NB : welded redrawn tubes = welded hollows bought then redrawn by MSST
4	X1NiCrMoCu25-20-5 (1.4539)	VdTÜV 421	AT	Seamless tubes	0,05	6	0,2	51			AD 2000 W2/W10	
5	X2CrNiMoN25-7-4 (1.4410)	VdTÜV 508	AT		0,05	6	0,2	51			AD 2000 W2/W10	
6	NiCr15Fe (2.4816)	VdTÜV 305	AT		0,05	6	0,2	51				
7	LC-Ni 99 (2.4068)	VdTÜV 345	AT		0,05	6	0,2	51				
8	NiMo16Cr15W (2.4819)	VdTÜV 400	AT		0,05	6	0,2	51				
Remarks		+AT = solution annealed			+NT = normalized and tempered			a = PMA for the use in pressure equipment in Directive 2014/68/EU necessary				
		+AR = as rolled			+QT = quenched and tempered							
		+M = thermo mechanical treated			+S = soft annealed							
		+N = normalized or normalizing formed			+SR = stress relieved							